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Introduction

Design of the Sustainability House

Design of the Experiment

Test Results

Over 100 Years of Success



Wacker Chemie AG

- ▶ Founded in 1914 by Dr. Alexander Wacker
- Headquartered in Munich, Germany

WACKER Group (2021)

Sales: €6.21 billion

► EBITDA: €1,539 million

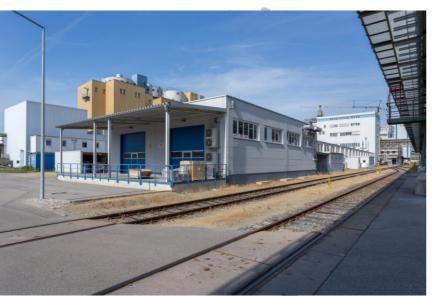
▶ R&D: €164 million

Investments: €344 million

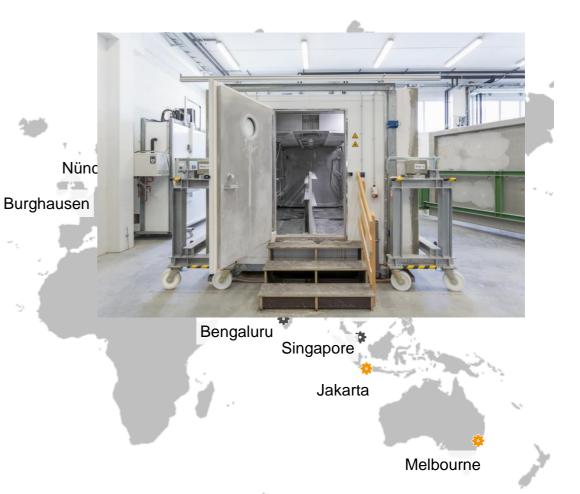
▶ Employees: 14,406

Technical Centers and WACKER ACADEMY Sites: Close to Customers' Needs

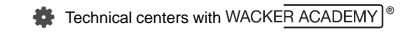
- Global coverage via worldwide networl
- Local support for our customers
- Ideal platform for advanced training and industry-specific networking
- Promotion of innovations and know-how transfer







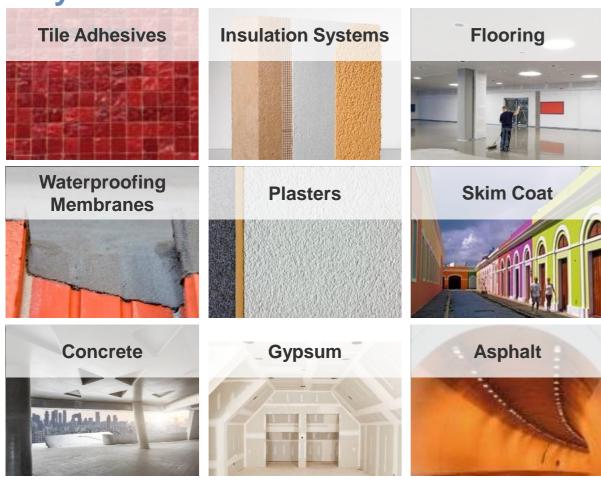






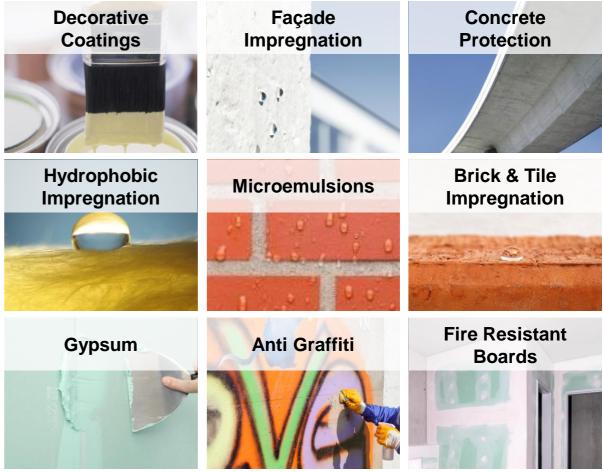
WACKER Provides a Diverse Portfolio of Products for the Construction Industry Derived from Two Chemical Platforms

Polymeric Binders



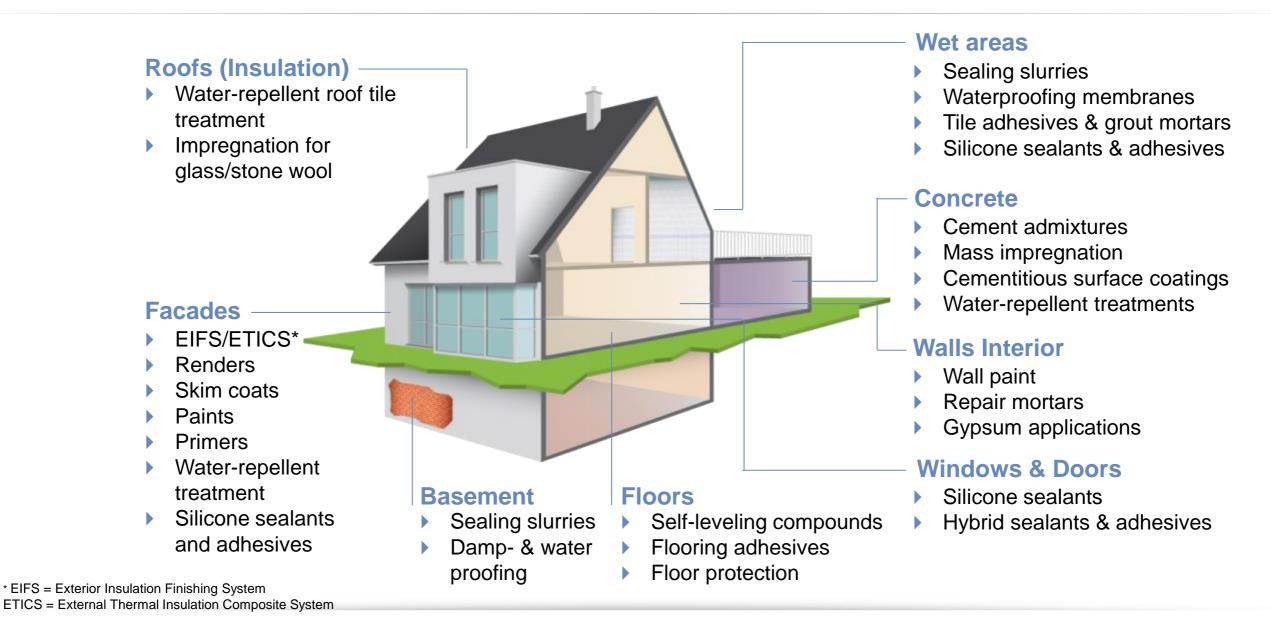
Products: VINNAPAS®, ETONIS®, PRIMIS®

Silanes & Silicones



Products: SILRES®, GENIOSIL®, ELASTOSIL®

WACKER's Construction-Related Solutions





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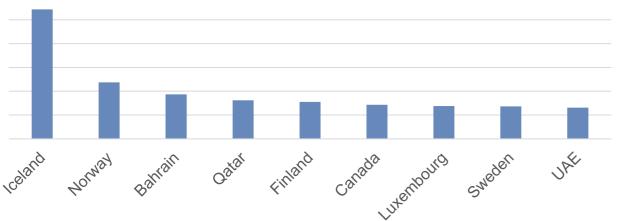
Test Results

United Arab Emirates Strives to Become a Global Leader in Sustainable Housing

United Arab Emirates

- Second largest economy in the Arab World
- Growing population comes with an increasing demand for housing, infrastructure, water and energy (power consumption 2012-2021: +5,6%)
- UAE is among the highest electricity consumers per capita in the world





UAE Energy Strategy 2050

- Launched in 2017
- UAE's first unified energy strategy

Strategic Aims



combine renewable, nuclear and clean energy sources



Increase contribution of clean energy in the total energy mix from 25 to 50% by 2050



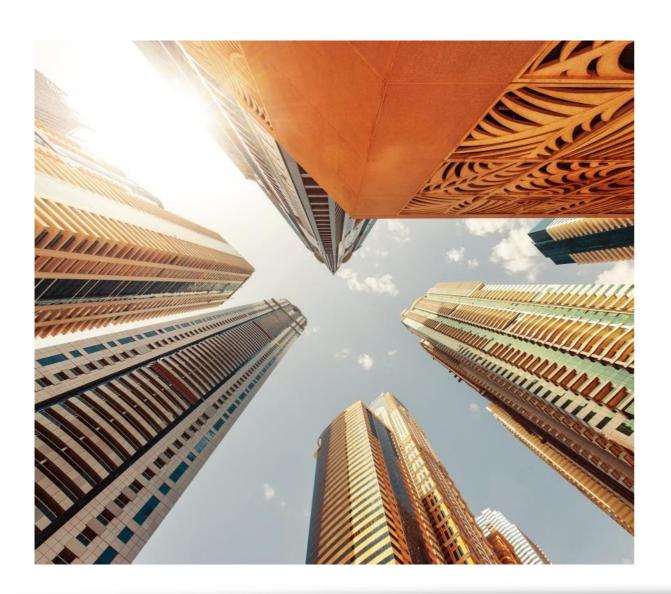
Reduce carbon footprint by 70%

City of Dubai aims to produce 75% of its requirements from clean sources by 2050.

Sources: https://u.ae/en/about-the-uae/economy; United Arab Emirates, Ministry of Economy, Annual Economic Report 2019; US Energy Information Admnistration EIA (2017), https://www.mordorintelligence.com/industry-reports/uae-construction-market



Creating New Standards for Sustainable and Energy-Efficient Buildings WACKER and Dubai Central Laboratories Join Forces



Dubai Central Laboratories (DCL)

- Defines standards and implements quality control for sustainable living.
- Acts as a stakeholder in establishing green building codes in the region.

Background

- Expensive air conditioning is needed to create thermal comfort in interior spaces.
- Poorly insulated homes and inefficient building materials impair living quality of homes and raise A/C costs and energy consumption.
- -> In August 2018, WACKER and DCL launch twelve-month model house study.

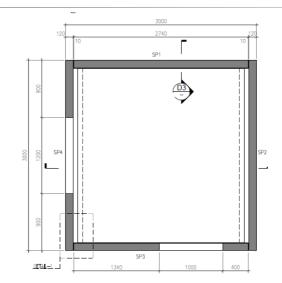
Objective: Deliver sustainable building

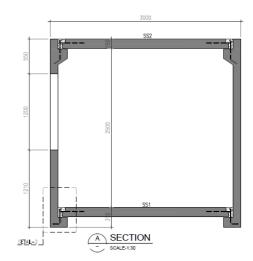
solutions for the region.

Model Houses Provide Comparison Between Conventional and Sustainable Construction Materials

General Building Design

- Identical floor plans
- Foundation walls and roof made of light weight concrete
- Floor area: 7.5 m², height: 2.5 m
- Overall volume: ~19 m³





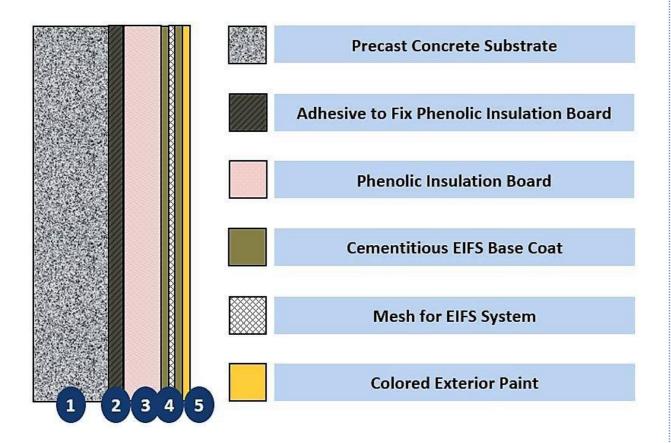
Real Life Simulation

- ▶ Two identical housing model units
- Sustainable house (left) was insulated with an External Thermal Insulation Composite System (ETICS) and built with WACKER enhanced products.
- ▶ The other house was uninsulated. It was painted with a commercial paint and fitted with a commercial sealant.



Sustainable Model House – Exterior Wall

Exterior Wall Applications



Exterior Insulation Finishing System

Exterior walls are the single largest source of hot and cold air leaks. An **Exterior Insulation and Finishing System** (EIFS) slashes energy costs significantly.

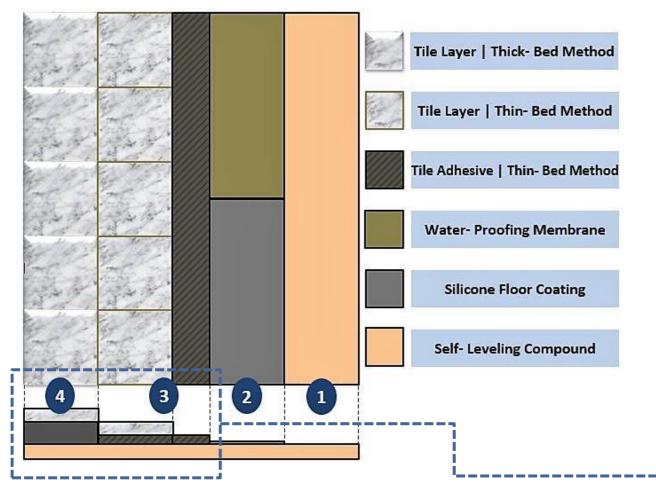
- Insulation board was secured on the wall with an polymer modified EIFS adhesive.
- Next, the board was covered with a flexible **polymer**modified base coat protecting it against weathering and providing mechanical strength.

Wall Paint

- Core shell technology PRIMIS® protects against moisture, dirt pick-up and chemical/biological attacks.
- Silicone resin emulsion paint SREP® is waterrepellent, UV-resistant and durable. Due to its water vapor permeability, the wall can "breathe".

Sustainable Model House – Floor

Floor Applications



Flooring

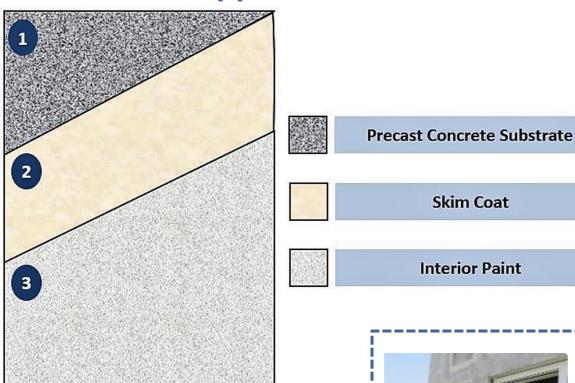
- Polymer modified self-leveling compound yields void-free, abrasion resistant and smooth surfaces.
- Solvent-free floor coating based on silicone hybrids protects the floor against damage and dirt and acts as a water barrier.
- Polymer modified cementitious waterproofing protects floors in wet areas.

Tiles

- Polymer modified cementitious tile adhesives ensure crack-free adhesion of tiles and improve waterproofing.
- ▶ Thin bed method saves sand and cement compared to conventional thick bed method.

Sustainable Model House – Interior Wall

Interior Wall Applications



Skim Coat

Skim coat produces smooth, flawless surface. Polymer binders based on vinyl acetate-ethylene copolymers (VAE) improve adhesion, flexibility and workability of the skim coat.

Wall Paint

Low-odor, low VOC* wall paint based on VAE copolymer binder. The binder is produced without APEO** and is suitable for paints that comply with international eco labels.

Sealing & Mounting

- Highly durable, UV and weather resistant silicone sealant for sealing door and window connection joints.
- Silicone hybrid adhesive for mirror mounting.



Introduction

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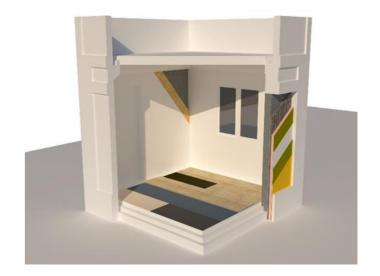
Design of the Experiment

Test Results

Design of the Experiment

Air Conditioning

- To maintain the temperature inside the room, air conditioning units were installed in each of the two model houses.
- ▶ Both air conditioners were programmed to run continuously to a preset interior air temperature of 23°C.



Recorded Data

- Energy consumption
- Interior temperature and humidity
- Atmospheric temperature and humidity
- Volatile organic compounds (VOC)





Introduction

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Design of the Experiment

▶ Test Results

Results Significant Impact Observed by Using Silicone Sealants

WACKER Enhanced House

- Neutral curing silicone sealants used at exterior and interior connection joints were flawless after the twelve-month test.
- WACKER sealants comply with Green Building Rules (VOC: 37g/l), ASTM C920 and ISO 11600

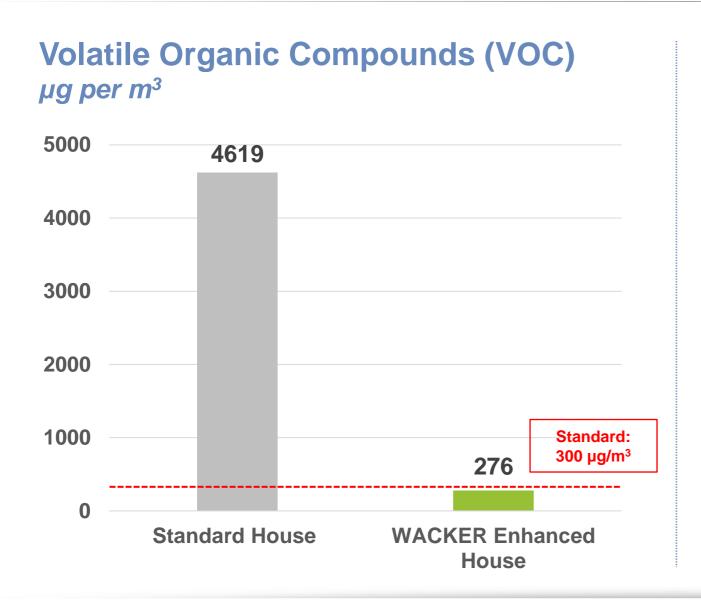


Standard House

- Commercial sealants were used to seal the connection joints of windows and doors.
- After twelve months, the sealants which specify commonly for external use already showed cracks and stains.



Results – Indoor Air Quality in Model House is Significantly Improved by VAE-Modified Paints and Silicone Sealants



Standard House

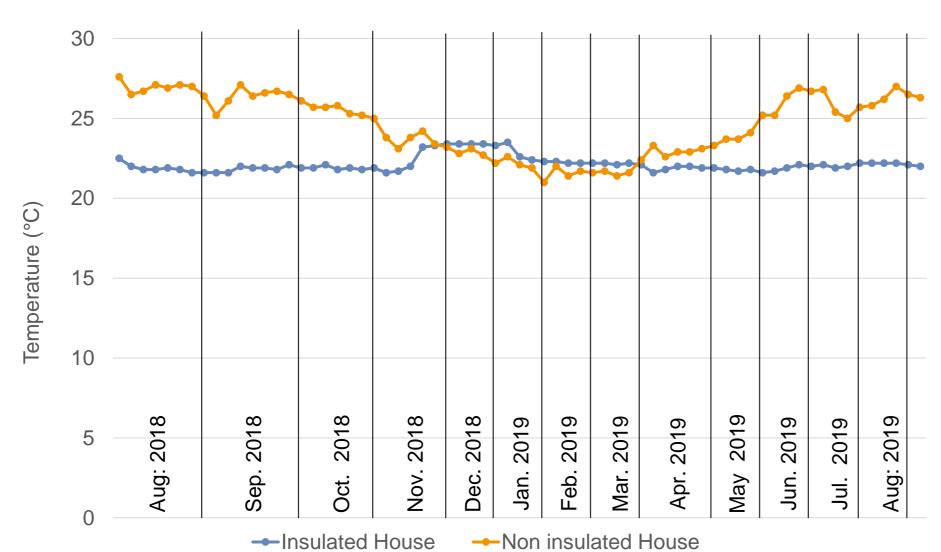
- Water stains on the ceiling and walls due to the conventional materials' inability to cope with precipitation (outside) and condensation (inside)
- Humidity levels between 40% und 85%
- Paint and sealant emissions significantly exceed ISO standards for VOC.

WACKER Enhanced House

- VOC of VAE*-based paint is seven times lower than that of conventional paints
- Indoor air quality in the WACKER enhanced model house fully complies with international standards

* VAE = Vinyl Acetate-Ethylene Copolomer

Results Indoor Temperature of Insulated vs Non-Insulated House

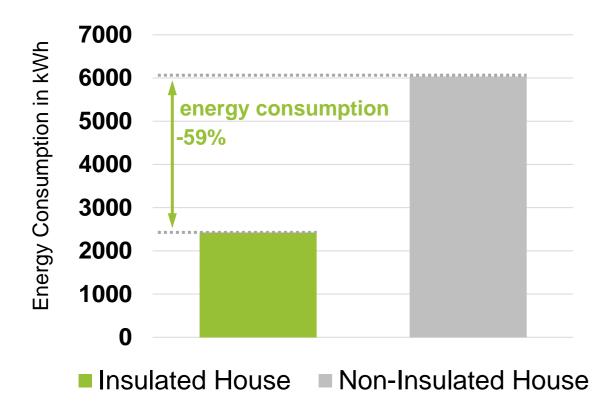


Indoor Temperature

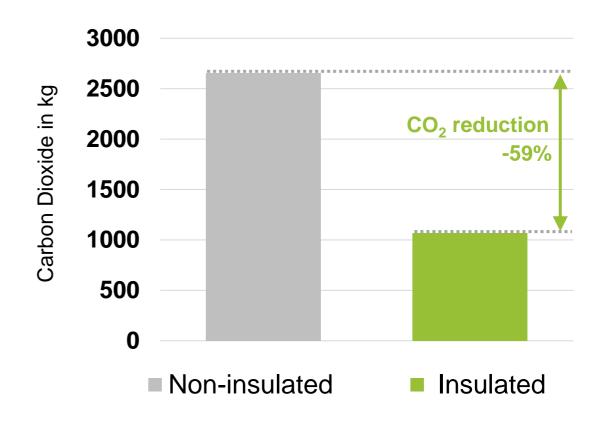
- Air conditioners in both houses were preset to an interior air temperature of 23 °C.
- In the insulated house, temperature remained consistent.
- The temperature inside the **non-insulated house** repeatedly increased up to 28°C.

Results Significant Reduction of Energy Consumption & Carbon Footprint

Totel Energy Consumption (kWh)



Carbon Dioxide Emissions (kg)



▶ Energy consumption & CO₂ footprint of insulated model house were ~59% lower.

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Test Results

Model House Meets Dubai's Green Building Standard Al Safat

Parameter	Test Results	Al Safat Specification
VOC (8 Hour Data) Insulated house	276 μg/ m ³ (0.276 ppm)	$300 \mu g/ m^3 (0.3 ppm)$
VOC (8 Hour Data) Non insulated	4619 μg/m ³ (4.619 ppm)	300 μg/ m ³ (0.3 ppm)
Thermal Transmittance 'U' (EIFS)	0.33 W/m ² K	0.57 W/m ² K (Silver, Bronze) 0.42 W/m ² K (Platinum, Gold)
Dry Bulb Temperature	21 - 24°C (Approximately)	22.5 – 25.5°C

https://www.dm.gov.ae/wp-content/uploads/2021/06/Al-Safat-English-2021.pdf

AI Safat

- New buildings in Dubai are rated based on the implementation of green building standards.
- Objective: keep buildings cool inside
- ▶ Four categories: platinum, gold, silver and bronze

WACKER Model House

- 59% less energy consumption and carbon dioxide emission through EIFS compared to the non-insulated model house.
- 55% less tile adhesive usage through the thin bed application.
- less dirt pick up due to exterior paint applications based on SREP® and PRIMIS® technology.
- lower VOC with VAE technology compared to paints based on styrene acrylic.

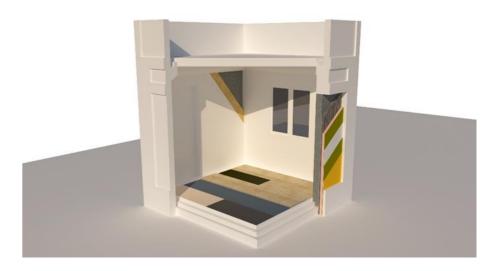
Summary and Outlook

- WACKER and DCL joined forces to create new standards for sustainable buildings in the UAE
- Results show that WACKER enhanced Model House
 - needs less AC
 - reduces power consumption and thus improves carbon footprint
 - fully complies with VOC emission standards and improves indoor air quality

WACKER Recommendations

- Register project procedures and copyright study so that it can be used as reference for all stakeholders in the industry.
- Use the test results as a basis to amend the Al Safat guidelines under the supervision of DCL.
- Enforce or recommend the practices of saving the energy and improve the indoor air quality in all governmental buildings.





Creating Sustainable Buildings in the Middle East

